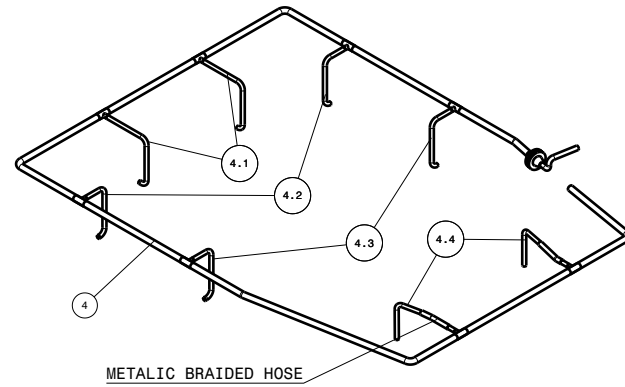
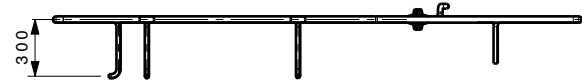


Top view
Scale: 1:40

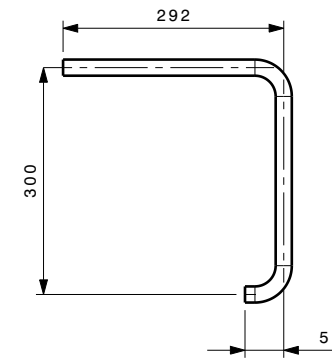


Isometric view
Scale: 1:40

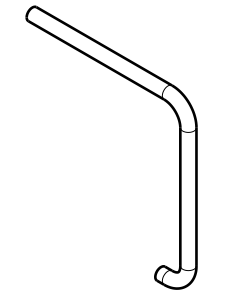


Front view
Scale: 1:40

4: NITROGEN SUPPLY HEADER
NB 1" SCH. 10S (MATERIAL: SS304L)

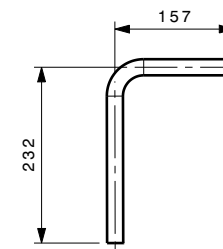


Front view
Scale: 1:10

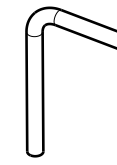


Isometric view
Scale: 1:10

4.1 : NITROGEN SUPPLY BRANCH-1
NB 1/2" SCH. 10S (MATERIAL: SS304L)

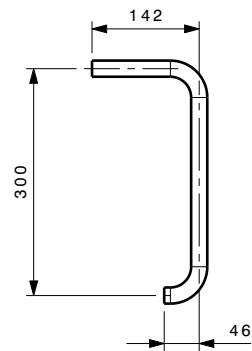


Front view
Scale: 1:10

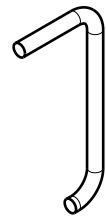


Isometric view
Scale: 1:10

4.4 : NITROGEN SUPPLY BRANCH-4
NB 1/2" SCH. 10S (MATERIAL: SS304L)

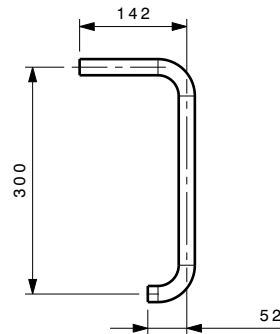


Front view
Scale: 1:10



Isometric view
Scale: 1:10

4.2 : NITROGEN SUPPLY BRANCH-2
NB 1/2" SCH. 10S (MATERIAL: SS304L)



Front view
Scale: 1:10



Isometric view
Scale: 1:10

4.3 : NITROGEN SUPPLY BRANCH-3
NB 1/2" SCH. 10S (MATERIAL: SS304L)

NOTE*

1. ALL DIMENSIONS ARE IN MM.
2. METALIC BRAIDED HOSES MAY BE USED AS PER REQUIREMENT IN THE BRANCH LINE.

DRG.NO	▽ 8-25	▽▽ 1.6-8	▽▽▽ 0.025-1.6	▽▽▽▽ < 0.025	REVISION COLUMN					NBI GROUP:	SIZE A3		INSTITUTE FOR PLASMA RESEARCH BHAT, GANDHINAGAR-382 428.			
CO-ORDINATED BY					REV	ZONE	DESCRIPTION	DATE	REMARKS	APPROVED BY	ALL DIMENSIONS ARE IN 'mm' UNLESS OTHERWISE STATED		SCALE	NTS	DATE	TITLE
MACHINING DEVIATIONS FOR NON-TOLERANCED DIMENSIONS												TITLE				
LENGTH IN mm OF SHORTER SIDE OF ANGLES				LENGTH OR DIA	UPTO 6	6-30	30-120	120-315					DRAWN	A.R.K.		NITROGEN SUPPLY HEADER DETAILS
UPTO 10	10-50	50-120	OVER 120-400		+0.1	+0.2	+0.3	+0.5					CHECKED			
+1'	+0'-30'	+0'-20'	+0'-10'								APPROVED			DRG.NO	2.04.02.034	SHEET 5 OF 6