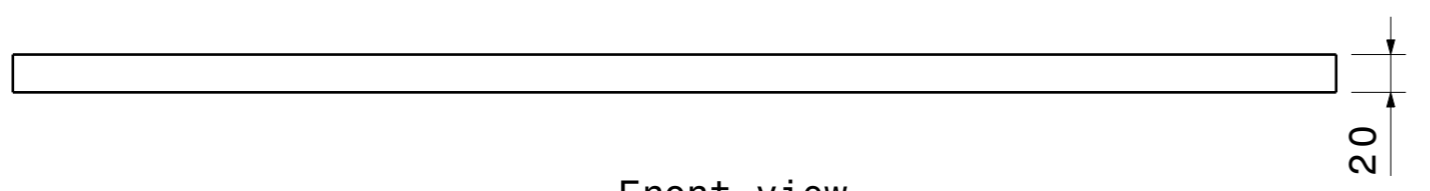
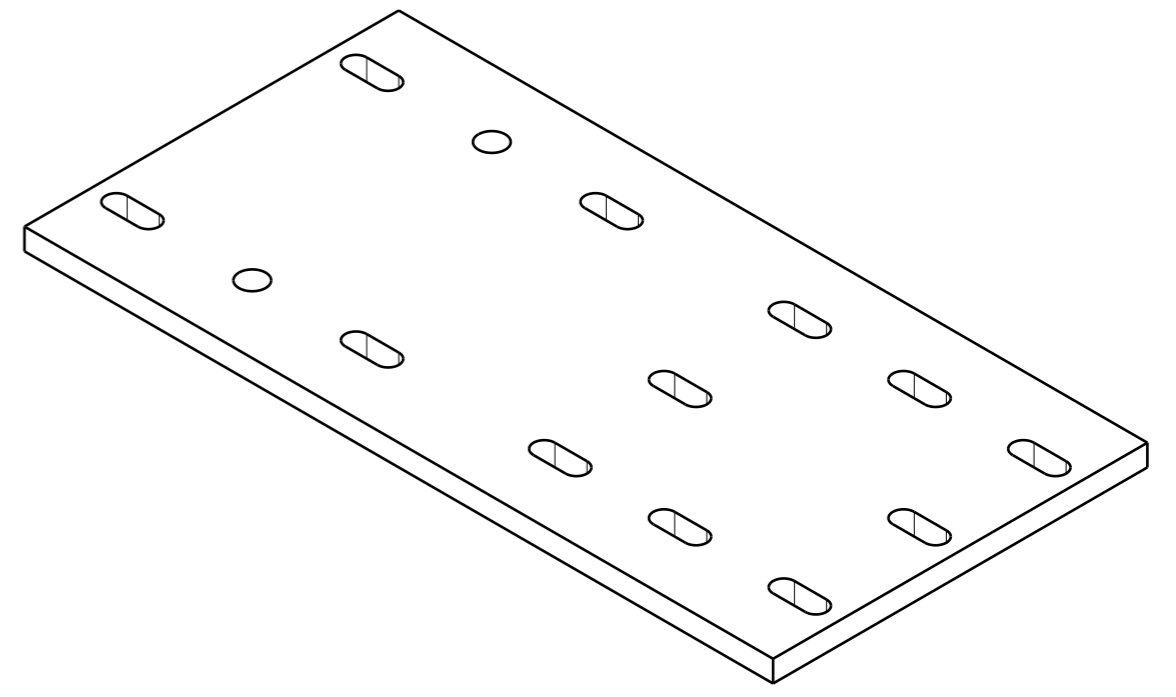


Top view  
Scale: 1:4



Front view  
Scale: 1:4



Isometric view  
Scale: 1:5

**NOTE:**

- MATERIAL PROCUREMENT, MACHINING AND WELDING OF THESE ARE IN THE SCOPE OF WORK.
- WELDING IS IN THE SCOPE OF VENDOR TO THE EXISTING SUPPORT STRUCTURE IN THE TESTSTAND AREA.
- REQUIRED NOS. OF PEDESTALS = 04 NOS.  
MATERIAL = SS 304

DRG.NO	▽ 8-25	▽▽ 1.6-8	▽▽▽ 0.025-1.6	▽▽▽▽ < 0.025	REVISION COLUMN					NBI GROUP:	SIZE A3	INSTITUTE FOR PLASMA RESEARCH BHAT, GANDHINAGAR-382 428.			
CO-ORDINATED BY					REV	ZONE	DESCRIPTION	DATE	REMARKS	APPROVED BY	ALL DIMENSIONS ARE IN 'mm' UNLESS OTHERWISE STATED		 TITLE VV-1 PEDESTALS		
MACHINING DEVIATIONS FOR NON-TOLERANCED DIMENSIONS											SCALE	NTS		DATE	
LENGTH IN mm OF SHORTER SIDE OF ANGLES				LENGTH OR DIA	UPTO 6	6-30	30-120	120-315				DRAWN	A.R.K.	REF DRG NO:	REV 00
UPTO 10	10-50	50-120	OVER 120-400		+0.1	+0.2	+0.3	+0.5				CHECKED			
+1'	+0'-30'	+0'-20'	+0'-10'								APPROVED			SHEET 01 OF 01	