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## Seminar

## Institute for Plasma Research

Title:	In-house Preparation and Optimization of Dip Coating Solution for $Er_2O_3$ Thin Film Development for Hydrogen Permeation
	Barrier Application
Speaker:	Dr. Margi Jani
-	Institute for Plasma Research, Gandhinagar
Date:	03 <sup>rd</sup> December 2024 (Tuesday)
Time:	02.00 PM
Venue:	Seminar Hall, IPR

## Abstract

Al<sub>2</sub>O<sub>3</sub>, AlN, CaO,  $Er_2O_3$  and  $Y_2O_3$  are promising candidates as hydrogen isotope permeation barrier coating in Nuclear Fusion Reactor.  $Er_2O_3$  and Al<sub>2</sub>O<sub>3</sub> are presently leading materials for this application [1,2].  $Er_2O_3$  has been considered as a favourable candidate as an electrically insulating coating to tackle MHD in liquid Li cooled breeding blanket concept [3]. Later on, it was shown that  $Er_2O_3$  coating is also one of the best hydrogen permeation barrier [4].  $Er_2O_3$  coating deposited on two different substrates (fused silica and P91 steel) by dip coating technique with Metal-organic decomposition (MOD) using commercially available solution has been studied by us previously with encouraging results [4-5]. The cost and import dependence of such solution is a big difficulty in up-scaling this process. In the present study, objective is to develop indigenous solutions of  $Er_2O_3$  for its coating through Metal-Organic Decomposition (MOD) by dip coating technique.

 $Er(NO_3)_3 \cdot 5H_2O$  is used as precursor dissolved in Ethylene glycol methyl ether as alcohol based solvent[6]. Different viscosity adjusters like Monoethanolamine (MEA), Diethanolamine (DEA), Poly(ethylene glycol) bis(amine) are tried to add in the desired concentration in above solution and such solutions were characterized for their final viscosity to ensure that they are within appropriate range. The viscosity of the dipping solution is one of the most important parameter determining the quality of the resultant coating. The coatings with different solutions varying viscosity adjuster or its concentration were characterized by X-ray diffraction (XRD) and scanning electron microscopy (SEM) and energy dispersive X-ray spectroscopy (EDAX) for crystal structure, surface morphology and elemental composition, respectively. The X-ray diffraction results show that the coating is invariably crystalline with more or less (2 2 2) preferential orientation of  $Er_2O_3$  cubic phase. EDAX clearly shows presence of erbium and oxygen on the coated surface seen under SEM. The stoichiometry helps us determine the uniform coverage of the coating and also gives qualitative information about the thickness. Comparative study of  $Er_2O_3$  thin films grown using the developed different dipping solutions and commercial solution is done and direction to further experiments for optimization of the concentration of the viscosity adjuster is determined.

The variation of Poly(ethylene glycol) bis(amine) as a viscosity adjuster from 0.1% to 3% concentration shows improve and optimize the microstructure and uniformity of the coating. 0.1.% shows highly unstable coating with no complete coverage of the substrate surface. Whereas, the coating using 3% concentration shows complete substrate covering layer. XRD results show that  $Er_2O_3$  forms in pure cubic crystal structure phase with almost perfect preferred orientation of (222) plane with Poly(ethylene Glycol) Bis (Amine) (PEGBA) 3%. Hence, systematic variation of Poly(ethylene glycol) bis(amine) concentration in the solution and its effect on the resultant coating is planned as future experiments for the optimization. We also plan to measure Hydrogen/Deuterium

permeation barrier efficiency of the coating from optimized solution and compare the same with the commercial solution.

## **References:**

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- 2. Zhang, D., Kondo, M., Tanaka, T., Muroga, T., & Valentyn, T. (2011). Compatibility of dip-coated Er<sub>2</sub>O<sub>3</sub> coating by MOD method with liquid Li. Fusion engineering and design, 86(9-11), 2508-2511.
- 3. P A Rayjada, "Study of Er<sub>2</sub>O<sub>3</sub> Film Deposition by Different Techniques for the Fusion Reactor Applications" Ph. D. thesis, Sardar Patel University, Vallabh Vidyanagar, Jan, 2017 (<u>http://hdl.handle.net/10603/146486</u>)
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